

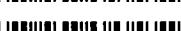
Work Order ID 61372

Monday, August 23, 2010 7:20:33 AM



50 DAY
SHIP BY 10/20/2010

Page 1

Item ID: D412-702-345**Accept****Setup****Start****Revision ID:****Item Name:** 4-Man Aft Facing Shoulder Harness, 3 point**Stop****Start Date:** 8/23/2010 **Start Qty:** 1.00**Cust Item ID:****Required Date:** 8/24/2010 **Req'd Qty:** 1.00**Customer:****Reference:****Approvals:****Process Plan:** MF**Date:** 10-8-23**Tooling:****Date:****Run****Start****QC:****Date:****SPC (Y/N):****Date:****Stop****Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp****Draw Nbr****Revision Nbr**

DSI9511

A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

0.00

0.00

110



Pick Kit

Packaging

Packaging

Memo

S 10/8/23

MF 10/8/23

10/8/23

120



QC4- 100% Inspect kits for completeness

QC

Quality Control

0.00

0.00

0.00

0.00

S 10/8/23

④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 61372

Monday, August 23, 2010 7:20:33 AM



Page 2

Item ID: D412-702-345

Accept



Setup Start



Revision ID:

Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Stop



Start Date: 8/23/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/24/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

Packaging

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Packaging

Memo

0.00

10/8/03 SP

Packaging

Identify and pack for shipping as per PPP D412-702-345
Location: SD
PPP Rev: A

140



QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

10/8/23 SP

MF
10-8-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, August 23, 2010 7:20:32 AM

Page 1

Work Order ID: 61372



Parent Item: D412-702-345



Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 8/23/2010

Required Date: 8/24/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-702-311 Harness Assembly		Manufactured		No		110	Each	0.0000	1	1		B61374	10/8/230
D412-702-313 Harness Assembly		Manufactured		No		110	Each	0.0000	1	1		B61375	10/8/230
D412-702-321 Harness Assembly		Manufactured		No		110	Each	0.0000	1	1		B61376	10/8/230
D412-702-323 Harness Assembly		Manufactured		No		110	Each	0.0000	1	1		B61377	10/8/230
D3572-041 Guide Assembly		Manufactured		No		110	Each	10.0000	2	2			10/8/230

Location	Loc Qty	Loc Code
ST260	10	
58451	2	
59305	8	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 2

Monday, August 23, 2010 7:20:32 AM

Work Order ID: 61372



Parent Item: D412-702-345



Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 8/23/2010

Required Date: 8/24/2010

Start Qty: 1.00

Required Qty: 1.00

AN4-16A



Bolt

Purchased

No

110

Each

204.0000

2

10/0/23SF

AN4-25A



BOLT

Purchased

No

110

Each

82.0000

4

10/0/23SF

AN4-27A



Bolt

Purchased

No

110

Each

52.0000

4

Y
10/0/23SF

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

20

4
M1150(x) 10/0/23SF

Washer

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 3

Monday, August 23, 2010 7:20:33 AM

Work Order ID: 61372



Parent Item: D412-702-345



Parent Item Name: 4-Man Aft Facing Shoulder Harness, 3 point

Start Date: 8/23/2010

Required Date: 8/24/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased No

110

Each

2,716.000

6

6



10/23/2010



Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	2716	
113422	68	
114523	28	
114718	16	
114784	684	
<u>115108</u>	1920	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. E AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-702 REV. 3

REF TCCA STC SH04-7

REF FAA STC SR01997NY

REF EASA STC EASA.I.M.R.S.00710

REFERENCE ONLY

This service instruction adds several kits equipped with improved inertia reels:

The Dart D412-702-341 13-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for all 13 passenger seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-041B kit, as detailed in Table 1 of this service instruction.

The Dart D412-702-343 5-Man Forward Facing Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 5 forward facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-043B kit, as detailed in Table 1 of this service instruction.

The Dart D412-702-345 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 aft facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-045B kit, as detailed in Table 1 of this service instruction.

The Dart D412-702-347 4-Man Shoulder Harness Kit provides 3-point harnesses with inertia reels and joined lap and shoulder belts for the 4 side facing seating positions in the aircraft cabin. The kit also contains hardpoints for securing the harnesses. The harnesses for this kit meet the requirements of TSO-C114 and replace the existing lap belts. This kit should be installed similar to the D412-702-047B kit, as detailed in Table 1 of this service instruction.

The Dart D412-702-349 1-Man Shoulder Harness Kit provides a 3-point harness with an inertia reel and joined lap and shoulder belts for the center forward facing seating position in the aircraft cabin. The kit also contains hardpoints for securing the harness. The harness for this kit meets the requirements of TSO-C114 and replaces the existing lap belts. This kit should be installed similar to the D412-702-049B kit, as detailed in Table 1 of this service instruction.

The Dart D412-702-351 1-man 3-point shoulder harness kits are available for the outboard seats of the 5-man forward facing bench in Bell 205/212/214/412 model aircraft. The kit can be installed LH or RH. These kits should be installed similar to the D412-702-051B/-052B kits, as detailed in Table 1 of this service instruction.

The Dart D214-702-337 5-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder belts for the 5-man aft facing seat installed in the Bell 214B/B1 model aircraft. This kit should be installed similar to the D214-702-037B kit, as detailed in Table 1 of this service instruction.

The Dart D205-702-353 4-Man Aft Facing Shoulder Harness Kit provides 3-point harnesses with inertial reels and joined lap and shoulder harnesses for the 4-man aft facing seat installed in the UH-1 model aircraft. This kit should be installed similar to the D205-702-053B kit, as detailed in Table 1 of this service instruction.

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AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	10.03.22
CERT. NO.:	SH04-7
ISSUE NO.:	3

A	NEW ISSUE	CP	10.03.18
REV.	DESCRIPTION	BY	DATE
DESIGN	99	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	99		
CHECKED	1		
MFG. APPR.	N/A		
APPROVED	10	DRAWING NO.	REV. A
DE APPR.	11	DSI 9511	SHEET 1 OF 6
DATE	10.03.18	TITLE	SCALE
		NEW SHOULDER HARNESS KITS	NTS
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INSTALLATION

The Dart D412-702-3XX kits should be installed similar to the kits in Installation Instructions (IIN) D412-702 Rev. E or Dart Service Instruction (DSI) listed below:

REFERENCE ONLY**TABLE 1**

Part Number	Description	Install similar to:
D412-702-341	Shoulder Harness Kit	D412-702-041B (IIN-D412-702, DSI 9408)
D412-702-343	Shoulder Harness Kit	D412-702-043B (IIN-D412-702, DSI 9453 [214], DSI 9408)
D412-702-345	Shoulder Harness Kit	D412-702-045B (IIN-D412-702, DSI 9469)
D412-702-347	Shoulder Harness Kit	D412-702-047B (IIN-D412-702, DSI 9408)
D412-702-349	Shoulder Harness Kit	D412-702-049B (IIN-D412-702, DSI 9408)
D412-702-351	Shoulder Harness Kit	D412-702-051B (LH) (DSI 9397, DSI 9408) D412-702-052B (RH) (DSI 9397, DSI 9408)
D214-702-337	Shoulder Harness Kit	D214-702-037B (DSI 9454)
D205-702-353	Shoulder Harness Kit	D205-702-053B (DSI 9460)
D412-702-301	Harness Assembly	D412-702-101B (IIN-D412-702)
D412-702-303	Harness Assembly	D412-702-103B (IIN-D412-702)
D412-702-305	Harness Assembly	D412-702-105B (IIN-D412-702)
D412-702-307	Harness Assembly	D412-702-107B (IIN-D412-702)
D412-702-309	Harness Assembly	D412-702-109B (IIN-D412-702)
D412-702-311	Harness Assembly	D412-702-111B (IIN-D412-702)
D412-702-313	Harness Assembly	D412-702-113B (IIN-D412-702)
D412-702-315	Harness Assembly	D412-702-115B (IIN-D412-702)
D412-702-317	Harness Assembly	D412-702-117B (IIN-D412-702)
D412-702-319	Harness Assembly	D412-702-119B (DSI 9454)
D412-702-321	Harness Assembly	D412-702-121B (DSI 9454, DSI 9469)
D412-702-323	Harness Assembly	D412-702-123B (DSI 9454, DSI 9469)

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DAO # 01-O-01	
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BY:	D. SHEPHERD (DE # 02)
DATE:	10.03.22
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	97	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	97	
CHECKED	97	DRAWING NO. DSI 9511
MFG. APPR.	N/A	
APPROVED	97	REV. A SHEET 2 OF 6
DE APPR.	97	
DATE	10.03.18	SCALE NTS
TITLE NEW SHOULDER HARNESS KITS		
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PARTS LIST**REFERENCE ONLY****TABLE 2**

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
	X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X		D412-702-349	Dart 1-Man 3-Point Forward Shoulder Harness Kit
					X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
1	1		1	1		D412-702-059	GROMMET KIT
9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP (DSI 9408)
2	1		1			D412-702-301	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-7	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
2	1		1			D412-702-303	HARNESS ASSEMBLY (NEW)
1*	1*		1*			D3573-8	ADAPTER
1*	1*		1*			D4088-041	SHOULDER HARNESS (NEW)
4*	4*		4*			MS24693S272	SCREW
4*	4*		4*			AN960JD10LL	WASHER
4*	4*		4*			MS21042L3	NUT
1	1			1		D412-702-305	HARNESS ASSEMBLY (NEW)
1*	1*			1*		D3573-1	ADAPTER
1*	1*			1*		D4088-041	SHOULDER HARNESS (NEW)
4*	4*			4*		MS24693S273	SCREW
4*	4*			4*		AN960JD10LL	WASHER
4*	4*			4*		MS21042L3	NUT
1	1				1	D412-702-307	HARNESS ASSEMBLY (NEW)
1*	1*				1*	D3573-3	ADAPTER
1*	1*				1*	D4088-041	SHOULDER HARNESS (NEW)
4*	4*				4*	MS24693S272	SCREW
4*	4*				4*	AN960JD10LL	WASHER
4*	4*				4*	MS21042L3	NUT
1	1					D412-702-309	HARNESS ASSEMBLY (NEW)
1*	1*					D3573-3	ADAPTER
1*	1*					D4088-041	SHOULDER HARNESS (NEW)
4*	4*					MS24693S272	SCREW
4*	4*					AN960JD10LL	WASHER
4*	4*					MS21042L3	NUT

* denotes that part is included in assembly above

continued next page...

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DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-0-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	10.03.22
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	<i>99</i>	DRAWING NO. DSI 9511	REV. A SHEET 3 OF 6
DRAWN	<i>99</i>		
CHECKED	<i>3</i>		
MFG. APPR.	N/A		
APPROVED	<i>10</i>		
DE APPR.	<i>11</i>		
DATE	10.03.18	TITLE NEW SHOULDER HARNESS KITS	SCALE NTS
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REFERENCE ONLY

...continued from previous page

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
1		1				D412-702-311	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-1	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-313	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-2	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	SCREW
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-315	HARNESS ASSEMBLY (NEW)
1*		1*				D3573-5	ADAPTER
1*		1*				D4088-041	SHOULDER HARNESS (NEW)
4*		4*				MS24693S272	SCREW
4*		4*				AN960JD10LL	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-317	HARNESS ASSEMBLY (NEW)
1*		1*				D3573-5	ADAPTER
1*		1*				D4088-041	SHOULDER HARNESS (NEW)
4*		4*				MS24693S272	SCREW
4*		4*				AN960JD10LL	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-321	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-3	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT
1		1				D412-702-323	HARNESS ASSEMBLY (NEW)
1*		1*				D3570-4	BRACKET
1*		1*				D4088-043	SHOULDER HARNESS (NEW)
4*		4*				MS24694S50	BOLT
4*		4*				AN960JD10L	WASHER
4*		4*				MS21042L3	NUT

* denotes that part is included in assembly above

continued next page...

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	<i>[Signature]</i>
D. SHEPHERD (DE # 02)	
DATE:	10.03.22
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	<i>90</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>99</i>	
CHECKED	<i>18</i>	DRAWING NO. DSI 9511
MFG. APPR.	N/A	
APPROVED	<i>100</i>	REV. A SHEET 4 OF 6
DE APPR.	<i>111</i>	
DATE	10.03.18	SCALE NTS
TITLE NEW SHOULDER HARNESS KITS		
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REFERENCE ONLY

...continued from previous page

QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
2	2					D3542-1	BRACKET
7	3		4	1		D3571-1	GUIDE
2	2					D3571-3	GUIDE
2		2				D3572-041	GUIDE ASSEMBLY
12	6		6	2		D3578-041	DOUBLER
2	2					D3610-041	BRACKET
2	2					D3618-1	CAP
4	4					AN4-10A	BOLT
2		2				AN4-16A	BOLT
4		4				AN4-25A	BOLT
4		4				AN4-27A	BOLT (DSI 9469)
2	2					AN4-44A	BOLT
2	2					MS24693S274	SCREW
3	3			1		MS24694S56	SCREW
10	2		8			MS24694S58	SCREW
1	1			1		MS24694S60	SCREW
26	6	20				AN960JD416	WASHER
4	4					AN960JD416L	WASHER
12	6	6				MS21042L4	NUT
24	12		12	4		CR3212-4-4	RIVET

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
<i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	10.03.22
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	<i>90</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>92</i>	
CHECKED	<i>1</i>	
MFG. APPR.	N/A	
APPROVED	<i>10</i>	
DE APPR.	<i>11</i>	
DATE	10.03.18	REV. A DSI 9511 SHEET 5 OF 6 TITLE NEW SHOULDER HARNESS KITS NTS
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REFERENCE

TABLE 3

QTY -337	QTY -353	Part Number	Description
X		D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X	D205-702-353	Dart 4-Man 3 Point Aft Facing Shoulder Harness Kit, for UH-1 Aircraft
1	2	D412-702-311	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1	2	D412-702-313	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-321	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-323	HARNESS ASSEMBLY (NEW) -> SEE TABLE 2
1		D412-702-319	HARNESS ASSEMBLY (NEW)
1*		D3925-041	BRACKET
1*		D4088-043	SHOULDER HARNESS ASSEMBLY (NEW)
4*		MS24694S50	BOLT
4*		AN960JD10L	WASHER
4*		MS21042L3	NUT
	1	D3572-043	GUIDE ASSY
	1	D3572-044	GUIDE ASSY
1		D3920-041	SEATBELT GUIDE ASSEMBLY
2		D3920-5	SEATBELT GUIDE
1	6	AN4-16A	BOLT
1		AN4-21A	BOLT
7		AN4-25A	BOLT
18	12	AN960JD416	WASHER
9	6	MS21042L4	NUT

* denotes that part is included in assembly above

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
	
BY:	D. SHEPHERD (DE # 02)
DATE:	10.03.22
CERT. NO.:	SH04-7
ISSUE NO.:	3

DESIGN	<i>97</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>97</i>	
CHECKED	<i>8</i>	DRAWING NO. REV. A DSI 9511 SHEET 6 OF 6
MFG. APPR.	N/A	
APPROVED	<i>10</i>	TITLE NEW SHOULDER HARNESS KITS NTS
DE APPR.	<i>10</i>	
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